

Self-disclosure of Allied Vision Technologies GmbH

Company: Allied Vision Technologies GmbH

Address (HQ): Taschenweg 2a, 07646 Stadtroda, Germany

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Document responsibility: Christin Dehmel, Quality and Compliance Management

Note on the processing of enquiries We have compiled the essential information for you on this information sheet. For additional information or further inquiries (e.g. scheduling an audit), please contact your sales representative.

Contents

1. Company profile (short description).....	3
2. Company data (at a glance).....	3
3. Contact Now	3
4. Allied Vision Group Locations	4
5. Registrations, Identification Numbers, Bank	4
6. Product and Intended Use (Scope).....	5
6.1. Intended Use	5
6.2. Additional requirements / special applications.....	5
7. Quality Management	5
7.1. Certification.....	5
7.2. Audits & QA Agreements	6
7.3. QMS processes (brief overview with references)	6
8. Compliance with legal requirements for our products (product compliance)	7
8.1. Compliance Management Process.....	7
8.2. Regional Conformity / Evidence	8
9. ESG-Compliance	8
10. Information Security	10
11. Regulation (EU) 2025/40 (PPWR) – Packaging	10
12. Download/link list (bundled)	11
Table 1 Master data.....	3
Table 2 Contact Channels	3
Table 3 Locations by Function	4
Table 4 Registrations / IDs	4
Table 5 Bank details	4
Table 6 ISO 9001	5
Table 7 Processes and references	6
Table 8 Compliance by region	8
Table 9 ESG / Governance Sources	9
Table 10 Information Security Status	10

1. Company profile (short description)

Allied Vision develops, produces, maintains, sells and serviced digital cameras and components for image processing. We offer both standard products and customer-specific solutions. All products are sold in the B2B sector. Allied Vision is not entrusted with any public function.

2. Company data (at a glance)

Table 1 Master data

Feature	Specification
Company name	Allied Vision Technologies GmbH
Year of foundation	1989
Managing Director	Robert Franz
Company size	200–300 employees
Parent company	TKH Group NV, 7480 AA Haaksbergen, Niederlande (http://www.tkhgroup.com/en)
Revenue	Confidential (TKH Group figures are publicly available)
Liability insurance	up to 5 million € (details on request)

3. Contact Now

Table 2 Contact Channels

Topic	Contact Now
Website	www.alliedvision.com
Sales (Phone)	+49 (36428) 677-0
Fax	+49 36428 677-230
Complaints / Service	Technical Support and Repair (RMA) - Allied Vision
Quality Management	quality@alliedvision.com
Compliance Management	compliance@alliedvision.com

4. Allied Vision Group Locations

Table 3 Locations by Function

Function	Company / Location
Design & Production, Order Processing, HQ (DE)	Allied Vision Technologies GmbH, Taschenweg 2a, 07646 Stadtroda, Germany
Production site and order processing (CA)	Allied Vision Technologies Canada Inc., 300-4621 Canada Way, Burnaby, BC V5G 4X8
Other Sales Offices, Applications Engineering	USA: Allied Vision Technologies, Inc., 102 Pickering Way – Suite 502, Exton, PA 19341
	China: Allied Vision Technologies Shanghai Co Ltd, B-510, Venture International Business Park, 2679 Hechuan Road, Minhang District, Shanghai 201103
	Singapur: Allied Vision Technologies Asia Pte. Ltd, 82 Playfair Road, #07-02 D'Lithium, Singapore 368001

5. Registrations, Identification Numbers, Bank

Table 4 Registrations / IDs

License plates	Specification
Registration (HQ)	District Court of Jena, Germany, HRB 208962
DUNSNr. (HQ)	403259923
VAT No. (EN)	DE184383113
U.S. Steuer-ID	20-3515527 (Allied Vision Technologies, Inc., Exton, PA)
NAICS-Code U.S.	333310, Commercial and Service Industry Machinery Manufacturing
NAICS code Canada	333310, Commercial and Service Industry Machinery Manufacturing
WEEE Reg. No.	DE 59201569

Table 5 Bank details

Bank	IBAN	BIC/SWIFT
Commerzbank AG Jena	DE29820400000258258300	COBADEFFXXX

6. Product and Intended Use (Scope)

6.1. Intended Use

The purpose of Allied Vision products is to be integrated into vision systems by professionals. All Allied Vision products are sold in the B2B sector. Unless expressly agreed otherwise, we design, manufacture and supply according to the standards of the machine vision industry.

6.2. Additional requirements / special applications

In the event of additional requirements, the Client shall:

- notify us of the specific use for each model before placing the first order, so that the models in question can be separated from the standard processes via their own article numbers, and
- before purchasing, conclude a quality assurance agreement with us to determine your requirements in a legally secure manner.

For special applications, approved models of the Alvium platform are available for this purpose. Allied Vision will always remain a component supplier. Allied Vision's obligations in this regard are defined by ISO 9001, Clause 8.2, and the Customer's obligations are defined by ISO 9001, Clause 8.4.

7. Quality Management

7.1. Certification

Table 6 ISO 9001

Period	Specification
Certificate	DIN EN ISO 9001:2015
Valid until	2028-09-23
Certification Body	TÜV Hessen, Germany
Registration number	73 100 1362
Download	Certificate_ISO_9001_EN.pdf

7.2. Audits & QA Agreements

- **2nd Party Audits:** are accepted if justified by potential business; NDA required.
- **Quality assurance agreements:** can be concluded if justified by potential business.

7.3. QMS processes (brief overview with references)

Table 7 Processes and references

Topic	Short description	Ref.
Quality Policy	Annual review as part of the management review	R00749
Quality objectives	Annual review as part of the Management Review	R00750
Quality Manual	at least annual review and update	S00098
Document control	defined by documentation policy	S00662
Retention periods	Documents/records at least 10 years	S00662
Training Policy	Planning, documentation, control by supervisors	S01512
Product Design	Stage/Gate Process; cross-functional team; Review against requirements	S00182
Design changes	Stage/Gate Process	S00746
Process Changes	Stage/Gate Process	S02943
Procurement	risk-based supplier qualification; KPI Monitoring; incoming goods inspection; CAQ Protokolle	R02838
Production	Carried out according to instructions by trained/authorized personnel; Controlled environment (access, ESD, temp./humidity, particles)	—
Outsourced processes	casting/milling of camera housings; PCBA Assembly	—

Topic	Short description	Ref.
Non-conformities	systematic investigation; documented decision on use; CAPA if applicable	S01509
Complaints & Service	RMA-Process via Applications Engineering	S01098
Traceability	Product: Serial number; Components: critical serial no., noncritical batch; ERP	—
Internal Audits	audit program annually; Administration in the CAQ	S00455
CAPA	CAQ-supported root cause analyses and measures	S00058
Risk management	Analysis/evaluation; risk controls; Effectiveness testing through tests and internal audits	S00046

Production sites: Stadtroda (Germany) and Burnaby (Canada).

8. Compliance with legal requirements for our products (product compliance)

8.1. Compliance Management Process

We have implemented a process to comply with regulatory requirements for our products, with a particular focus on the EU, China, Singapore, Canada, the UK and US regions. **Ref.: S00665**

Our material compliance process is based on IEC 63000. **Ref.: S00441**

8.2. Regional Conformity / Evidence

Table 8 Compliance by region

Region	Statement	Reference/Source
European Union	CE marking; EU declarations of conformity on request; separate declarations on REACH/POP/RoHS incl. RoHS3 available	Legal & Compliance – Allied Vision
United Kingdom	Products are currently not subject to the UKCA marking	—
China	China RoHS Compliant; no CCC certification	—
Canada	EMC requirements met; Explanation in the user manual for each product family	Support – Allied Vision
USA (general)	sDoC and EMVHook in the user manual for each product family	Support – Allied Vision
California (Prop65)	contain listed substances; No release during regular use	Material Compliance – Allied Vision
USA (TSCA 6(h))	Alvium: no banned substances	Declaration on TSCA section 6 h banned substances.pdf
USA (TSCA 8(a)(7))	Alvium: no PFAS	Declaration on PFAS.pdf

9. ESG-Compliance

We report quarterly to our parent organization TKH, which is required to report in accordance with the CSR Directive (EU) 2022/2464, including on CO₂ Scope 1–3, compliance with environmental regulations, water consumption/disposal, labor law/safety, and governance.

Table 9 ESG / Governance Sources

Topic	Source
Policies of the TKH Group	Policies and Procedures (TKH)
Allied Vision Code of Conduct	Bound by the Code of Conduct (Policies and Procedures (TKH))
ESGead Declarations Allied Vision	Governance and Ethics – Allied Vision
WhistleblowerPortal	Whistleblower-Portal – Allied Vision Technologies GmbH
CMRT	Material Compliance – Allied Vision
IntegrityNext	available (subscription required)

Other points:

- Trade and customs laws: own customs department
- Blacklist screening: automated (partners) and pre-employment (employees)
- Working conditions (own organization): compliance with local requirements; Binding to TKHCode; Assurance through audits
- Working conditions (suppliers): risk-based supplier assessment with regard to human rights; mainly EU procurement (**Ref.: S00775**)
- Occupational health and safety management: outsourced to specialized and certified service providers
- EMRT/AMRT: currently not supported
- CMRTHinweisung: Supplier-based organization-based (not product-based)

10. Information Security

Table 10 Information Security Status

Area	Implementation
Information Security Process	Information Security Officer; Documented procedure (Ref.: S02829)
Recurring training	Annually, managed via Learning Management System
Access control	physical and software controls; role-based
Monitoring and logging	monitoring tools; Standard protocols
Legal requirements	Continuous testing and compliance
Certification	no ISO 27001 / TISAX or similar
Notification	Notify affected customers of potential impact on customer data
Backup and Restore	Processes for recovering from cyberattacks / major disruptions

11. Regulation (EU) 2025/40 (PPWR) – Packaging

We confirm that as a manufacturer of sales packaging, transport packaging and collective packaging, we comply with the currently applicable requirements of Regulation (EU) 2025/40 on packaging and packaging waste (PPWR) for the packaging we place on the market. Currently, the focus of our implementation is on the requirements of Article 5, Article 15 and Article 18 of the PPWR to the extent that they apply to our packaging and associated materials/components. In addition, we have prepared internal planning to ensure that upcoming requirements of the PPWR (including future delegated and implementing acts, as well as transition periods) are planned and implemented in a timely manner.

Link:

12. Download/link list (bundled)

- [Certificate ISO 9001 EN.pdf](#)
- [Declaration on TSCA section 6 h banned substances.pdf](#)
- [Declaration on PFAS.pdf](#)
- [Legal & Compliance – Allied Vision](#)
- [Support – Allied Vision](#)
- [Material Compliance – Allied Vision](#)
- [Policies and Procedures \(TKH\)](#)
- [Governance and Ethics – Allied Vision](#)
- [Whistleblower-Portal – Allied Vision Technologies GmbH](#)